

Work Order ID 128695

January-22-15 11:28:47 AM

128695

Page 1

Item ID: D205-706-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fuel Purge Canister
 Start Date: 1/22/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN-D412-706	B	DAS 27 9-89

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per	PPP D205-706-013	CHG003						

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

(1x) DAS 46 FEB 24 2015
9-89

DAS 27 9-89
FEB 19 2015
DAS 28 9-89

(1x) DAS 46 FEB 24 2015
9-89

Work Order ID 128695

January-22-15 11:28:47 AM

128695

Page 2

Item ID: D205-706-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Fuel Purge Canister
 Start Date: 1/22/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				(1x)	DAS 46		FEB 24 2015
130							9-89		
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD205-706-013								
	Location: <u>P-018</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15/2/25 *[Signature]*
[Signature] 2-24

January-22-15 11:28:44 AM

Work Order ID: 128695

128695

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D
KJ/JLM IPP Rev:F 10.05.10 as per
chg002 DD verified :EC IPP Rev:G 12.12.07 as per IIN revB
DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2001-4 *D2001-4* Valve Assy, 1/4"		Manufactured	No			110	Each	4.0000	1	1		DAS 27 9-89	DAS 28 9-89
	DAS 46 9-89								**			FEB 19 2015	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST001				4					
				120185				3					
				92815				1					
D3262-041 *D3262-041* Canister Assembly		Manufactured	No			110	Each	3.0000	1	1		DAS 27 9-89	DAS 28 9-89
	DAS 46 9-89								**			FEB 19 2015	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st493				3					
				120152				1					
				123629				2					
D3264-1 *D3264-1* Bracket		Manufactured	No			110	Each	10.0000	2	2		DAS 27 9-89	DAS 28 9-89
	DAS 46 9-89								**			FEB 19 2015	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST494				10					
				120232				10					

Picklist Print

January-22-15 11:28:45 AM

Page 2

Work Order ID: 128695

128695

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3297-1-0121

Manufactured No

110 Each

7.0000

1 1

D3297-1-0121

Hose Assembly

DAS
46
9-89

Location

Loc Qty

Loc Code

ST209

7

107565

1

115581

4

120119

2

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

D3297-1-0130

Manufactured No

110 Each

4.0000

1 1

D3297-1-0130

Hose Ass'y

DAS
46
9-89

Location

Loc Qty

Loc Code

ST209

4

120455

2

82747

2

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

D3297-3-0350

Manufactured No

110 Each

4.0000

1 1

D3297-3-0350

Hose Ass'y

DAS
46
9-89

Location

Loc Qty

Loc Code

ST210

4

120148

4

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

D3298-001

Manufactured No

110 Each

7.0000

1 1

D3298-001

Tube Assembly

DAS
46
9-89

Location

Loc Qty

Loc Code

ST210

7

105996

1

115596

2

120131

4

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

Picklist Print

January-22-15 11:28:45 AM

Page 3

Work Order ID: 128695

128695

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3298-009	Manufactured	No	110	Each	7.0000	1	1	DAS 27 9-89	DAS 28 9-89
D3298-009 DAS 46 Tube Assembly									

Location	Loc Qty	Loc Code
ST211	7	
110805	1	
115835	2	
120492	4	

D3299-1	Manufactured	No	110	Each	11.0000	1	1	DAS 27 9-89	DAS 28 9-89
D3299-1 DAS 46 Fitting									

Location	Loc Qty	Loc Code
ST033	11	
103865	10	
97540	1	

D3299-3	Manufactured	No	110	Each	17.0000	1	1	DAS 27 9-89	DAS 28 9-89
D3299-3 DAS 46 Fitting									

Location	Loc Qty	Loc Code
ST033	6	
109123	6	
ST051A	11	
103866	11	

D3301-1	Manufactured	No	110	Each	6.0000	1	1	DAS 27 9-89	DAS 28 9-89
D3301-1 DAS 46 Placard									

Location	Loc Qty	Loc Code
ST034	6	
114899	6	

Picklist Print

January-22-15 11:28:45 AM

Page 4

Work Order ID: 128695

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

128695

D205-706-013

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3301-3 Manufactured No

110 Each 13.0000 1 1

D3301-3

DAS
46
9-89

Placard

**

DAS

27 DAS
9-89 28
FEB 19 2015 9-89

Location

Loc Qty

Loc Code

ST034

13

106220

1

120454

12

D3302-1 Manufactured No

110 Each 8.0000 1 1

D3302-1

DAS
46
9-89

Doubler

**

DAS

27 DAS
9-89 28
FEB 19 2015 9-89

Location

Loc Qty

Loc Code

ST485

8

120538

2

125877

6

D3302-3 Manufactured No

110 Each 3.0000 1 1

D3302-3

DAS
46
9-89

Doubler

**

DAS

27 DAS
9-89 28
FEB 19 2015 9-89

Location

Loc Qty

Loc Code

ST485

3

115001

3

AN3-5A Purchased No

110 Each 250.0000 4 4

AN3-5A

DAS
46
9-89

Bolt

**

DAS

27 DAS
9-89 28
FEB 19 2015 9-89

Location

Loc Qty

Loc Code

CA

151

m129682

151

FP001

53

m130325

53

GA

46

m129507

46

January-22-15 11:28:45 AM

Shop Packet Print

Page 4

Picklist Print

January-22-15 11:28:45 AM

Page 5

Work Order ID: 128695

128695

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

AN814-6D Purchased No

110 Each 5.0000 1 1

AN814-6D

Plug

DAS
46
9-89

**

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

Location

Loc Qty

Loc Code

ST326

5

m129507

5

AN815-6D Purchased No

110 Each 28.0000 2 2

AN815-6D

Union-M-Flare

DAS
46
9-89

**

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

23

m127363

10

m129507

13

ST326

5

m129507

5

AN833-6D Purchased No

110 Each 35.0000 3 3

AN833-6D

Elbow, Bulkhead-M-Flare

DAS
46
9-89

**

DAS
27
9-89
FEB 19 2015
DAS
28
9-89

Location

Loc Qty

Loc Code

CCK003

25

M130466

25

ST323

10

M129521

10

AN924-6D Purchased No

110 Each 40.0000 4 4

AN924-6D

Nut

DAS
46
9-89

**

DAS
27
9-89
FEB 19 2015

Location

Loc Qty

Loc Code

ST322

40

m127044

2

m128429

13

m129519

25

DAS
28
9-89

January-22-15 11:28:46 AM

Shop Packet Print

Page 5

Picklist Print

January-22-15 11:28:46 AM

Page 6

Work Order ID: 128695

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

128695

D205-706-013

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

110

Each

1,831.000

4 4

NAS1149D0332.I

DAS

46

Washer

9-89

**

DAS
27

FEB 19 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

FP001

17

m130325

17

ST269

1800

m130325

1800

NAS1149D0363J

Purchased

No

110

Each

1,619.000

8 8

NAS1149D0363.I

DAS

46

Washer

9-89

**

DAS
27

FEB 19 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

147

m126319

147

GA

732

m128429

732

ST269

67

122378

15

m126319

52

NAS1149D0963J

Purchased

No

110

Each

135.0000

2 2

NAS1149D0963.I

DAS

46

Washer

9-89

**

DAS
27

FEB 19 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

st268

135

125445

135

January-22-15 11:28:46 AM

Shop Packet Print

Page 6

Picklist Print

January-22-15 11:28:46 AM

Page 7

Work Order ID: 128695

128695

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,893.000

4, 4

MS21042L3

Nut

DAS
46
9-89

**

DAS

27

9-89

DAS

28

9-89

FEB 19 2015

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2470

M130799

11

M131264

1459

M131317

1000

ST307

3

123900

3

MS21919-WDG12

Purchased

No

110

Each

44.0000

1, 1

MS21919-WDG12

Clamp

DAS
46
9-89

**

DAS

27

9-89

DAS

28

9-89

FEB 19 2015

Location

Loc Qty

Loc Code

ST297

44

m129630

44

MS21919-WDG16

Purchased

No

110

Each

16.0000

2, 2

MS21919-WDG16

Clamp

DAS
46
9-89

**

DAS

27

9-89

DAS

28

9-89

FEB 19 2015

Location

Loc Qty

Loc Code

ST295

16

m127304

4

m128635

12

MS21919-WDG9

Purchased

No

110

Each

100.0000

5, 5

MS21919-WDG9

Clamp

DAS
46
9-89

**

DAS

27

9-89

DAS

28

9-89

FEB 19 2015

Location

Loc Qty

Loc Code

ST297

100

m131317

100

January-22-15 11:28:46 AM

Shop Packet Print

Page 7

Picklist Print

January-22-15 11:28:46 AM

Page 8

Work Order ID: 128695

128695

Parent Item: D205-706-013

D205-706-013

Parent Item Name: Fuel Purge Canister

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

MS21920-42

Purchased

No

110

Each

0.0000

2

MS21920-42

DAS
46

CLAMP

9-89

MS29512-06

Purchased

No

110

Each

14.0000

5

MS29512-06

DAS
46
9-89

O-RING

Location

Loc Qty

Loc Code

ST279

14

m127255

8

m129499

6

MS35489-11

Purchased

No

110

Each

24.0000

1

MS35489-11

DAS
46
9-89

GROMMET

Location

Loc Qty

Loc Code

ST275

24

m129499

24

2

**

**

**

DAS
27

FEB 19 2015

DAS
28
9-89

DAS
27

FEB 19 2015

DAS
28
9-89

DAS
27

FEB 19 2015

DAS
28
9-89

FEB 24 2015

DAS
46
9-89

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

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Revision: B

Date: 12.11.06

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DAS
46
9-89

REFERENCE ONLY

FEB 24 2015

IIN-D412-706
Page 20 of 20

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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Revision: B
Date: 12.11.06

January-22-15 11:28:47 AM

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Start Date: 1/22/15 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 1/30/15 **Req'd Qty:** 1.00 ***1***

Customer:

Reference:

Approvals: **Process Plan:** W **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]